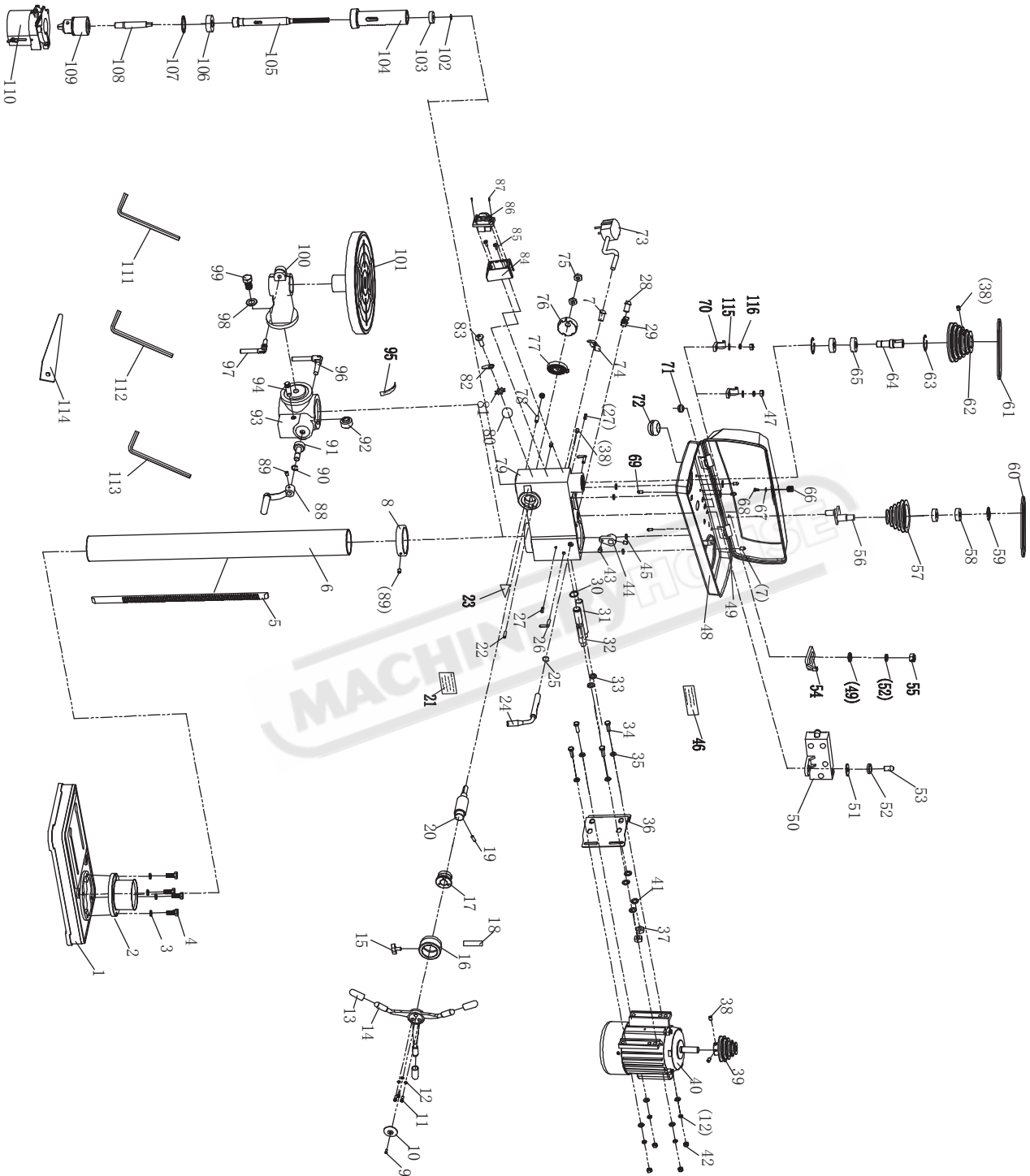
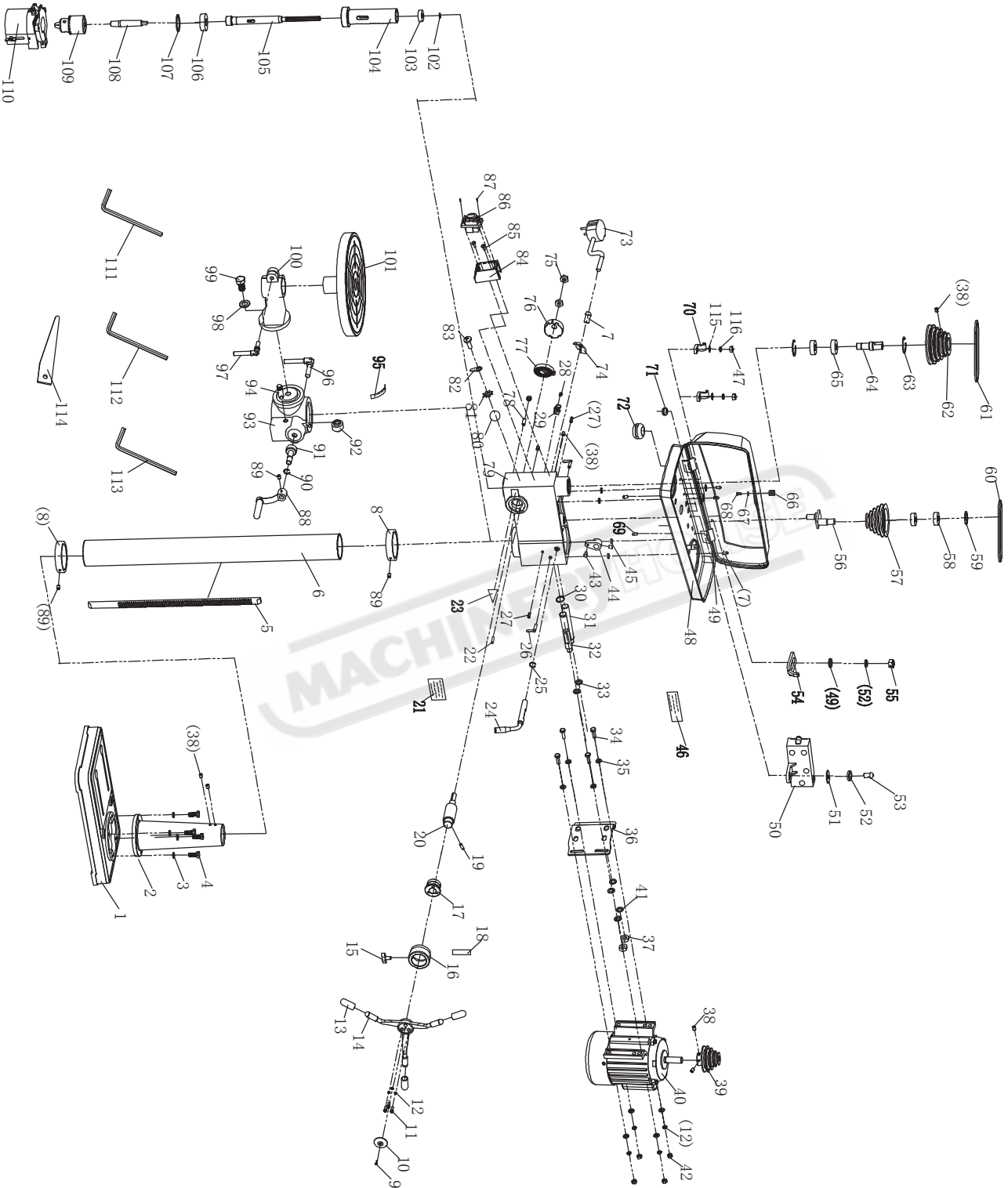




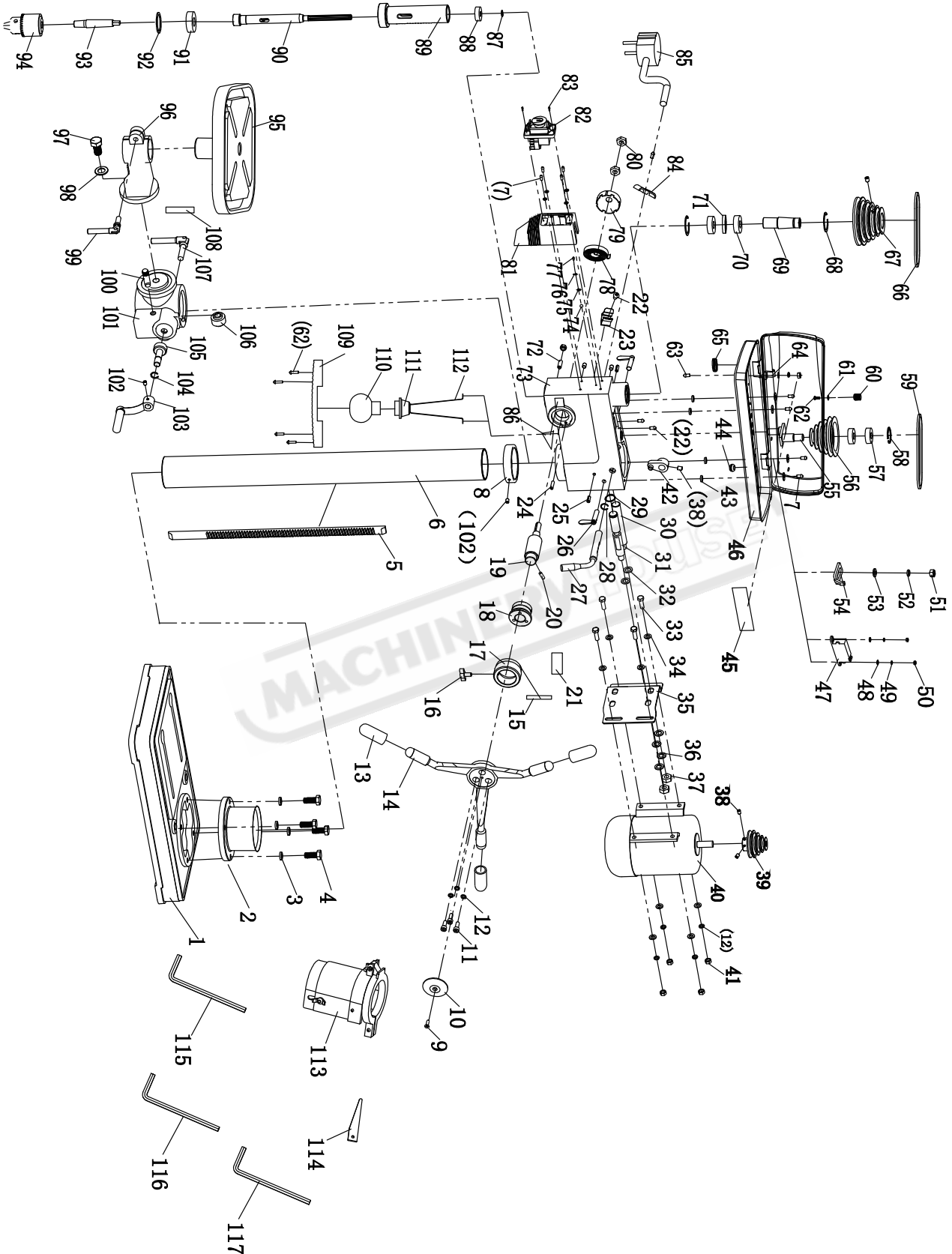
EXPLODED DIAGRAM OF DRILL PRESS BD-325 (D590)

1	BASE	40	MOTOR	79	HOUSING
2	COLUMN FLANGE	41	SPRING WASHER	80	LABEL
3	SPRING WASHER	42	NUT	81	TOOTH LOCK WASHER
4	OUTSIDE HEX. BOLT	43	CAM PIN	82	GROUND PARTS
5	RACK	44	CAM	83	CROSS RECESS HEAD SCREW
6	COLUMN	45	DAMPING WASHER	84	SWITCH BOX
7	CROSS RECESS PAN HD SCREW	46	SPEED LABEL	85	CROSS RECESS HEAD SCREW
8	COLLAR RACK	47	NUT	86	SWITCH
9	CROSS RECESS COUNTERSUNK HD SCREW	48	PULLEY COVER	87	CROSS RECESS HEAD TAPPING SCREW
10	CAP HANDLE	49	FLAT WASHER	88	CRANK
11	HEX. SOC HD CAP SCREW	50	MICRO SWITCH BOX	89	HEX. SOC SET SCREW
12	SPRING WASHER	51	BIG FLAT WASHER	90	CIRCLIP FOR BEARING
13	HANDLE SHEATH	52	SPRING WASHER	91	WORM
14	HANDLE	53	CROSS RECESSED PAN HEAD SCREW	92	WORM GEAR
15	WING KNOB	54	MICRO SWITCH PRESSING CLAW	93	TABLE SUPPORT
16	DIAL SCALE	55	NUT	94	WORM PIN
17	CONNECTION LOOP	56	ECCENTRIC SHAFT	95	ANGLE LABEL
18	CALIBRATION LABEL	57	MIDDLE PULLEY	96	LOCKING HANDLE
19	ROLL PIN	58	BEARING	97	LOCKING HANDLE
20	GEAR SHAFT	59	CIRCLIP FOR HOLE	98	SPRING WASHER
21	WARNING LABEL	60	BELT	99	OUTSIDE HEX. BOLT
22	ROLL PIN	61	BELT	100	TABLE ARM
23	INDICATOR	62	SPINDLE PULLEY	101	WORKING TABLE
24	HANDLE BELT TENSION	63	CIRCLIP FOR HOLE	102	CIRCLIP FOR BEARING
25	CIRCLIP FOR BEARING	64	KEYWAY SPINDLE	103	BEARING
26	LOCKING HANDLE KNOB	65	BEARING	104	SPINDLE SOCKET
27	ROLL PIN	66	PULLEY COVER KNOB	105	MAIN SPINDLE
28	CROSS RECESSED PAN HEAD SCREW	67	BIG FLAT WASHER	106	BEARING
29	HOOP FOR KEY WRENCH	68	CROSS RECESSED PAN HEAD SCREW	107	WASHER
30	CIRCLIP FOR BEARING	69	CROSS RECESSED PAN HEAD SCREW	108	TAPER SPINDLE
31	SLIP SHAFT	70	CORD CLAMP	109	CHUCK
32	ADJUSTING SHAFT	71	PROTECTOR RING	110	CHUCK GUARD
33	FLAT WASHER	72	PROTECTOR RING	111	HEXAGON BAR WRENCH
34	OUTSIDE HEX. BOLT	73	PLUG WITH CABLE	112	HEXAGON BAR WRENCH
35	FLAT WASHER	74	CORD CLAMP	113	HEXAGON BAR WRENCH
36	MOTOR CONNECTION PLATE	75	NUT	114	THICK BRAKE IRON
37	NUT	76	SPRING COVER	115	FLAT WASHER
38	HEX. SOC SET SCREW	77	SPRING	116	SPRING WASHER
39	MOTOR PULLEY	78	A WORD HEAD SCREW		



EXPLODED DIAGRAM OF DRILL PRESS PD-325 (D592)

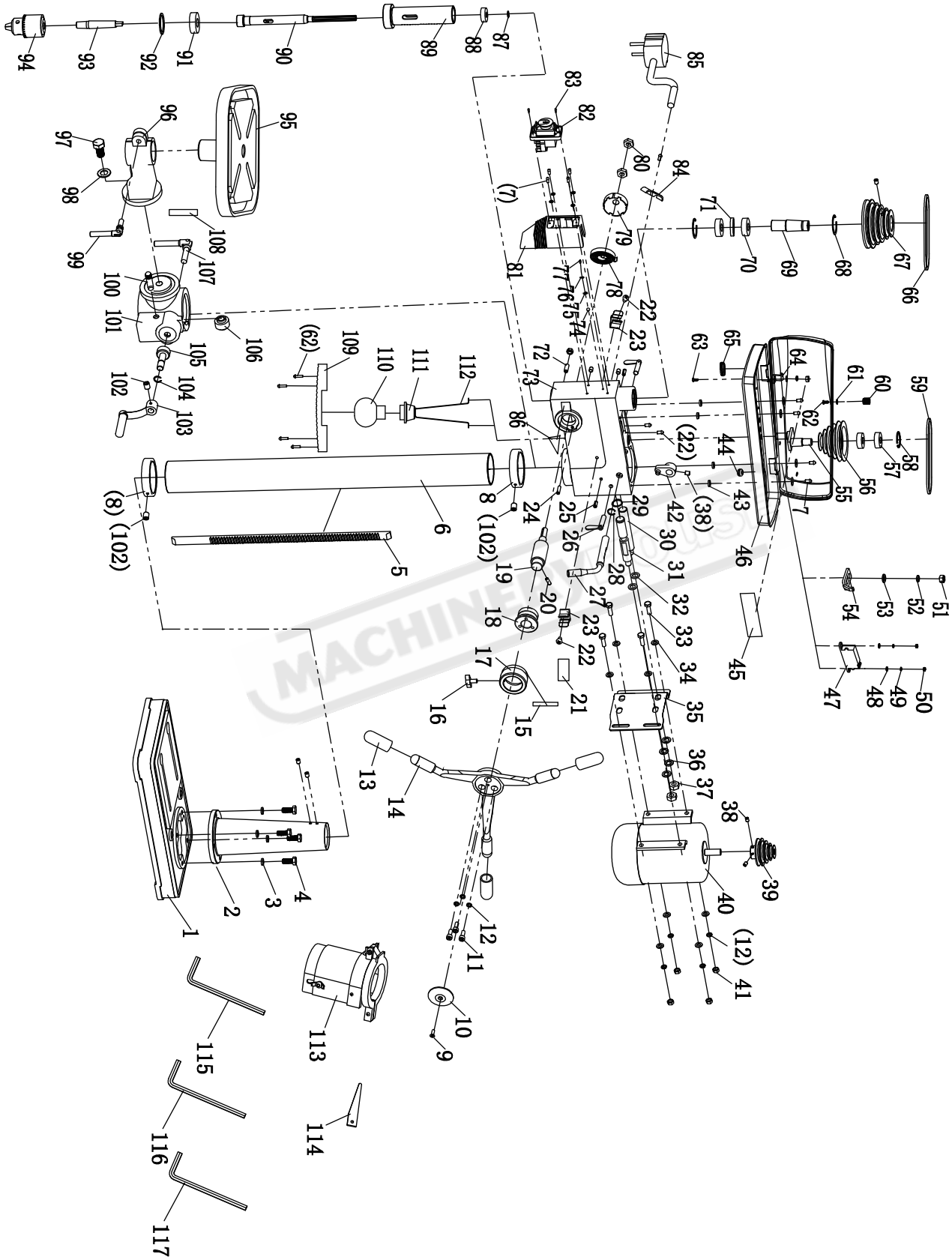
1	BASE	40	MOTOR	79	HOUSING
2	COLUMN FLANGE	41	SPRING WASHER	80	LABEL
3	SPRING WASHER	42	NUT	81	TOOTH LOCK WASHER
4	OUTSIDE HEX. BOLT	43	CAM PIN	82	GROUND PARTS
5	RACK	44	CAM	83	CROSS RECESS HEAD SCREW
6	COLUMN	45	DAMPING WASHER	84	SWITCH BOX
7	CROSS RECESS PAN HD SCREW	46	SPEED LABEL	85	CROSS RECESS HEAD SCREW
8	COLLAR RACK	47	NUT	86	SWITCH
9	CROSS RECESS COUNTERSUNK HD SCREW	48	PULLEY COVER	87	CROSS RECESS HEAD TAPPING SCREW
10	CAP HANDLE	49	FLAT WASHER	88	CRANK
11	HEX. SOC HD CAP SCREW	50	MICRO SWITCH BOX	89	HEX. SOC SET SCREW
12	SPRING WASHER	51	BIG FLAT WASHER	90	CIRCLIP FOR BEARING
13	HANDLE SHEATH	52	SPRING WASHER	91	WORM
14	HANDLE	53	CROSS RECESSED PAN HEAD SCREW	92	WORM GEAR
15	WING KNOB	54	MICRO SWITCH PRESSING CLAW	93	TABLE SUPPORT
16	DIAL SCALE	55	NUT	94	WORM PIN
17	CONNECTION LOOP	56	ECCENTRIC SHAFT	95	ANGLE LABEL
18	CALIBRATION LABEL	57	MIDDLE PULLEY	96	LOCKING HANDLE
19	ROLL PIN	58	BEARING	97	LOCKING HANDLE
20	GEAR SHAFT	59	CIRCLIP FOR HOLE	98	SPRING WASHER
21	WARNING LABEL	60	BELT	99	OUTSIDE HEX. BOLT
22	ROLL PIN	61	BELT	100	TABLE ARM
23	INDICATOR	62	SPINDLE PULLEY	101	WORKING TABLE
24	HANDLE BELT TENSION	63	CIRCLIP FOR HOLE	102	CIRCLIP FOR BEARING
25	CIRCLIP FOR BEARING	64	KEYWAY SPINDLE	103	BEARING
26	LOCKING HANDLE KNOB	65	BEARING	104	SPINDLE SOCKET
27	ROLL PIN	66	PULLEY COVER KNOB	105	MAIN SPINDLE
28	CROSS RECESSED PAN HEAD SCREW	67	BIG FLAT WASHER	106	BEARING
29	HOOP FOR KEY WRENCH	68	CROSS RECESSED PAN HEAD SCREW	107	WASHER
30	CIRCLIP FOR BEARING	69	CROSS RECESSED PAN HEAD SCREW	108	TAPER SPINDLE
31	SLIP SHAFT	70	CORD CLAMP	109	CHUCK
32	ADJUSTING SHAFT	71	PROTECTOR RING	110	CHUCK GUARD
33	FLAT WASHER	72	PROTECTOR RING	111	HEXAGON BAR WRENCH
34	OUTSIDE HEX. BOLT	73	PLUG WITH CABLE	112	HEXAGON BAR WRENCH
35	FLAT WASHER	74	CORD CLAMP	113	HEXAGON BAR WRENCH
36	MOTOR CONNECTION PLATE	75	NUT	114	THICK BRAKE IRON
37	NUT	76	SPRING COVER	115	FLAT WASHER
38	HEX. SOC SET SCREW	77	SPRING	116	SPRING WASHER
39	MOTOR PULLEY	78	A WORD HEAD SCREW		



1	BASE
2	COLUMN FLANGE
3	SPRING WASHER
4	OUTSIDE HEX. BOLT
5	RACK
6	COLUMN
7	CROSS RECESS PAN HD SCREW
8	COLLAR RACK
9	CROSS RECESS COUNTERSUNK HD SCREW
10	CAP HANDLE
11	HEX. SOC HD CAP SCREW
12	SPRING WASHER
13	HANDLE SHEATH
14	HANDLE
15	CALIBRATION LABEL
16	WING KNOB
17	DIAL SCALE
18	CONNECTION LOOP
19	GEAR SHAFT
20	ROLL PIN
21	WARNING LABEL
22	CROSS RECESSED PAN HEAD SCREW
23	HOOP FOR KEY WRENCH
24	ROLL PIN
25	ROLL PIN
26	LOCKING HANDLE KNOB
27	HANDLE BELT TENSION
28	CIRCLIP FOR BEARING
29	CIRCLIP FOR BEARING
30	SLIP SHAFT
31	ADJUSTING SHAFT
32	FLAT WASHER
33	OUTSIDE HEX. BOLT
34	FLAT WASHER
35	MOTOR CONNECTION PLATE
36	SPRING WASHER
37	NUT
38	HEX. SOC SET SCREW
39	MOTOR PULLEY

40	MOTOR
41	NUT
42	CAM ASSEMBLY
43	DAMPING WASHER
44	PROTECTOR RING
45	SPEED LABEL
46	PULLEY COVER
47	MICRO SWITCH
48	FLAT WASHER
49	SPRING WASHER
50	NUT
51	NUT
52	SPRING WASHER
53	FLAT WASHER
54	MICRO SWITCH PRESSING CLAW
55	ECCENTRIC SHAFT
56	MIDDLE PULLEY
57	BEARING
58	CIRCLIP FOR HOLE
59	BELT
60	PULLEY COVER KNOB
61	BIG FLAT WASHER
62	CROSS RECESSED PAN HEAD SCREW
63	CROSS RECESSED PAN HEAD SCREW
64	CORD CLAMP
65	PROTECTOR RING
66	BELT
67	SPINDLE PULLEY
68	CIRCLIP FOR HOLE
69	KEYWAY SPINDLE
70	BEARING
71	BEARING RING
72	A WORD HEAD SCREW
73	HOUSING
74	LABEL
75	TOOTH LOCK WASHER
76	GROUNDING PARTS
77	CROSS RECESS HEAD SCREW
78	SPRING

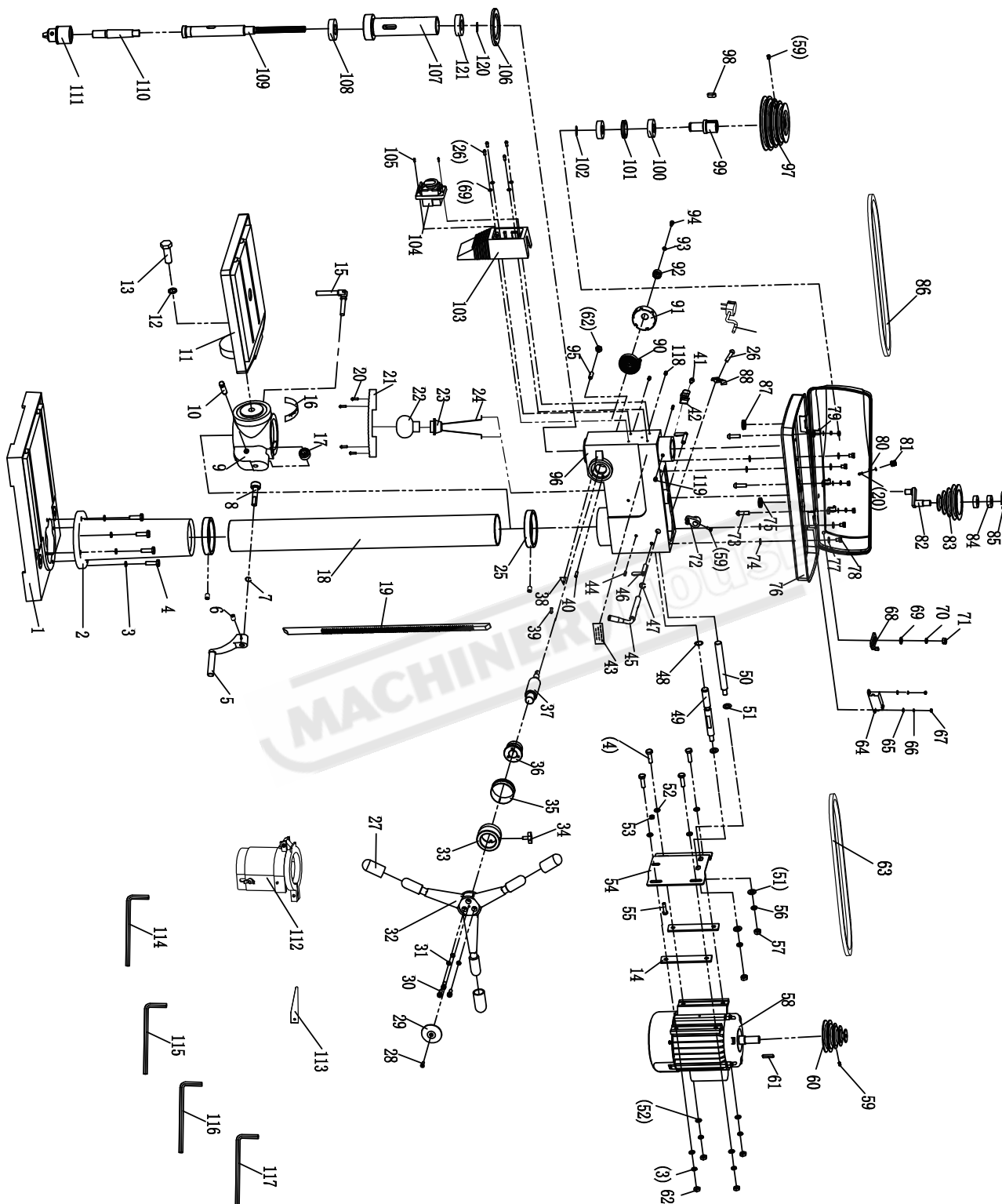
79	SPRING COVER
80	THIN NUT
81	SWITCH BOX
82	SWITCH
83	CROSS RECESS HEAD TAPPING SCREW
84	CORD CLAMP
85	PLUG WITH CABLE
86	INDICATOR
87	CIRCLIP FOR BEARING
88	BEARING
89	SPINDLE SOCKET
90	MAIN SPINDLE
91	BEARING
92	WASHER
93	TAPER SPINDLE
94	CHUCK
95	WORKING TABLE
96	TABLE ARM
97	OUTSIDE HEX BOLT
98	SPRING WASHER
99	LOCKING HANDLE
100	WORM PIN
101	TABLE SUPPORT
102	HEX. SOC SET SCREW
103	CRANK
104	CIRCLIP FOR BEARING
105	WORM
106	WORM GEAR
107	LOCKING HANDLE
108	ANGLE LABEL
109	LAMP-CHIMNEY
110	LAMP-BULB
111	LAMP-SOCKET
112	LAMP-BRACKET
113	CHUCK GUARD
114	THICK BRAKE IRON
115	HEXAGON BAR WRENCH
116	HEXAGON BAR WRENCH
117	HEXAGON BAR WRENCH



1	BASE
2	COLUMN FLANGE
3	SPRING WASHER
4	OUTSIDE HEX. BOLT
5	RACK
6	COLUMN
7	CROSS RECESS PAN HD SCREW
8	COLLAR RACK
9	CROSS RECESS COUNTERSUNK HD SCREW
10	CAP HANDLE
11	HEX. SOC HD CAP SCREW
12	SPRING WASHER
13	HANDLE SHEATH
14	HANDLE
15	CALIBRATION LABEL
16	WING KNOB
17	DIAL SCALE
18	CONNECTION LOOP
19	GEAR SHAFT
20	ROLL PIN
21	WARNING LABEL
22	CROSS RECESSED PAN HEAD SCREW
23	HOOP FOR KEY WRENCH
24	ROLL PIN
25	ROLL PIN
26	WING KNOB
27	HANDLE BELT TENSION
28	CIRCLIP FOR BEARING
29	CIRCLIP FOR BEARING
30	SLIP SHAFT
31	ADJUSTING SHAFT
32	FLAT WASHER
33	OUTSIDE HEX. BOLT
34	FLAT WASHER
35	MOTOR CONNECTION PLATE
36	SPRING WASHER
37	N U T
38	HEX. SOC SET SCREW
39	MOTOR PULLEY

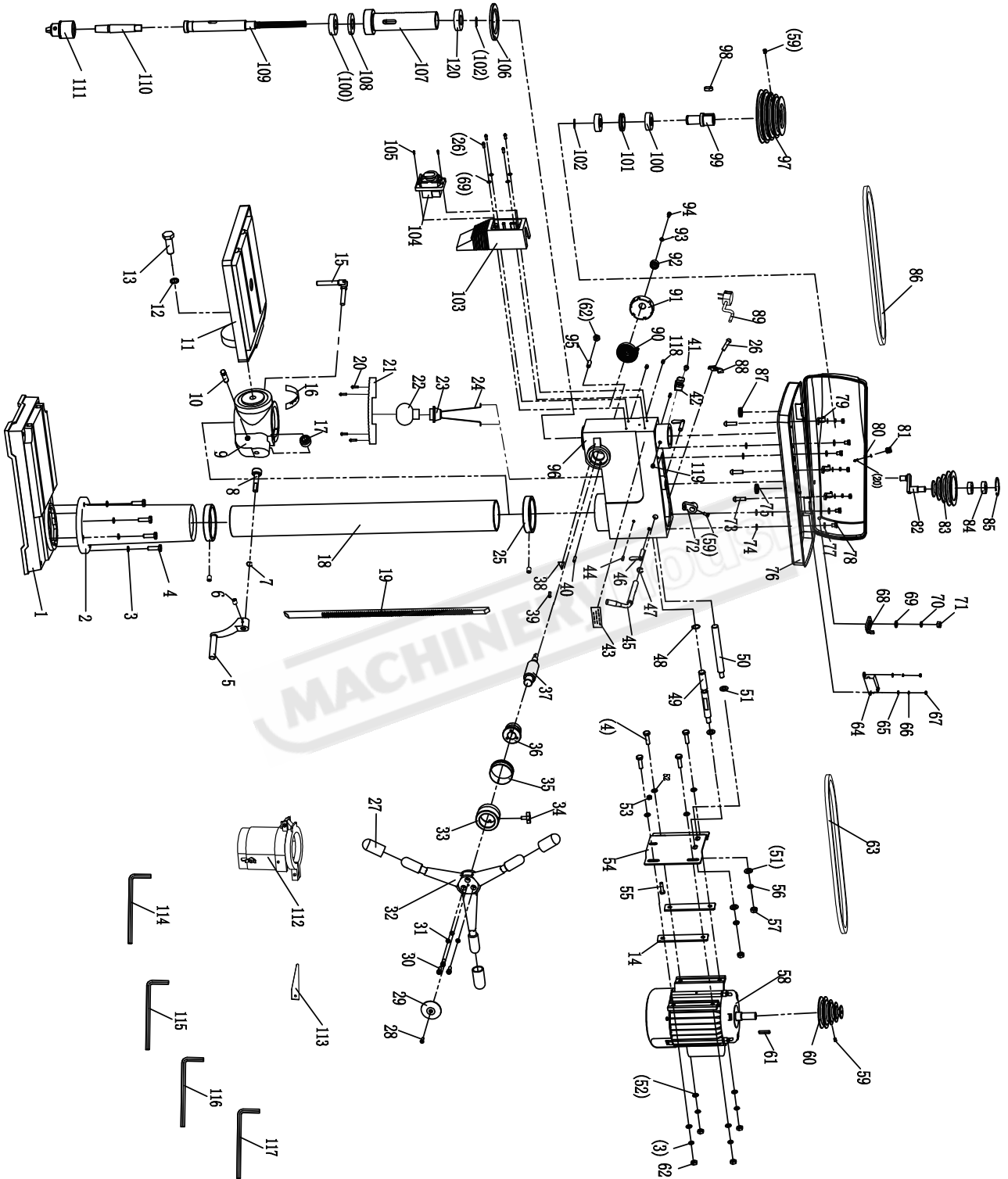
40	MOTOR
41	N U T
42	CAM ASSEMBLY
43	DAMPING WASHER
44	PROTECTOR RING
45	SPEED LABEL
46	PULLEY COVER
47	MICRO SWITCH
48	FLAT WASHER
49	SPRING WASHER
50	NUT
51	NUT
52	SPRING WASHER
53	FLAT WASHER
54	MICRO SWITCH PRESSING CLAW
55	ECCENTRIC SHAFT
56	MIDDLE PULLEY
57	BEARING
58	CIRCLIP FOR HOLE
59	BELT
60	PULLEY COVER KNOB
61	BIG FLAT WASHER
62	CROSS RECESSED PAN HEAD SCREW
63	CROSS RECESSED PAN HEAD SCREW
64	CORD CLAMP
65	PROTECTOR RING
66	BELT
67	SPINDLE PULLEY
68	CIRCLIP FOR HOLE
69	KEYWAY SPINDLE
70	BEARING
71	BEARING RING
72	A WORD HEAD SCREW
73	HOUSING
74	LABEL
75	TOOTH LOCK WASHER
76	GROUNDING PARTS
77	CROSS RECESS HEAD SCREW
78	SPRING

79	SPRING COVER
80	THIN NUT
81	SWITCH BOX
82	SWITCH
83	CROSS RECESS HEAD TAPPING SCREW
84	CORD CLAMP
85	PLUG WITH CABLE
86	INDICATOR
87	CIRCLIP FOR BEARING
88	BEARING
89	SPINDLE SOCKET
90	MAIN SPINDLE
91	BEARING
92	WASHER
93	TAPER SPINDLE
94	CHUCK
95	WORKING TABLE
96	TABLE ARM
97	OUTSIDE HEX BOLT
98	SPRING WASHER
99	LOCKING HANDLE
100	WORM PIN
101	TABLE SUPPORT
102	HEX. SOC SET SCREW
103	CRANK
104	CIRCLIP FOR BEARING
105	WORM
106	WORM GEAR
107	LOCKING HANDLE
108	ANGLE LABEL
109	LAMP-CHIMNEY
110	LAMP-BULB
111	LAMP-SOCKET
112	LAMP-BRACKET
113	CHUCK GUARD
114	THICK BRAKE IRON
115	HEXAGON BAR WRENCH
116	HEXAGON BAR WRENCH
117	HEXAGON BAR WRENCH



EXPLODED DIAGRAM OF DRILL PRESS PD-440 (D598)

1	BASE	40	ROLL PIN	79	CORD CLAMP	118	HEX. SOC SET SCREW
2	COLUMN FLANGE	41	CROSS RECESS PAN HD SCREW	80	BIG FLAT WASHER	119	HEX. SOC SET SCREW
3	SPRING WASHER	42	HOOP FOR KEY WRENCH	81	PULLEY COVER KNOB	120	CIRCLIP FOR BEARING
4	OUTSIDE HEX. BOLT	43	WARNING LABEL	82	ECCENTRIC SHAFT	121	BEARING
5	CRANK	44	ROLL PIN	83	MIDDLE PULLEY		
6	HEX. SOC SET SCREW	45	HANDLE BELT TENSION	84	BEARING		
7	CIRCLIP FOR BEARING	46	LOCKING HANDLE KNOB	85	CIRCLIP FOR BEARING		
8	WORM	47	CIRCLIP FOR BEARING	86	BELT		
9	TABLE SUPPORT	48	CIRCLIP FOR BEARING	87	PROTECTOR RING		
10	WORM PIN	49	ADJUSTING SHAFT	88	CORD CLAMP		
11	WORKING TABLE	50	SLIP SHAFT	89	PLUG WITH CABLE		
12	SPRING WASHER	51	FLAT WASHER	90	SPRING		
13	OUTSIDE HEX. BOLT	52	FLAT WASHER	91	SPRING COVER		
14	RUBBER BLANKET	53	NUT	92	MILLED NUT		
15	LOCKING HANDLE	54	MOTOR CONNECTION PLATE	93	BIG FLAT WASHER		
16	ANGLE LABEL	55	OUTSIDE HEX. BOLT	94	HEX. SOC HD CAP SCREW		
17	WORM GEAR	56	SPRING WASHER	95	A WORD HEAD SCREW		
18	COLUMN	57	NUT	96	HOUSING		
19	RACK	58	MOTOR	97	SPINDLE PULLEY		
20	CROSS RECESS PAN HD SCREW	59	HEX. SOC SET SCREW	98	FLAT KEY		
21	LAMP-CHIMNEY	60	MOTOR PULLEY	99	KEYWAY SPINDLE		
22	LAMP-BULB	61	FLAT KEY	100	BEARING		
23	LAMP-SOCKET	62	NUT	101	BEARING RING		
24	LAMP-BRACKET	63	BELT	102	CIRCLIP FOR BEARING		
25	COLLAR RACK	64	MICRO SWITCH ASSEMBLY	103	SWITCH BOX		
26	CROSS RECESS PAN HD SCREW	65	FLAT WASHER	104	SWITCH		
27	HANDLE SHEATH	66	SPRING WASHER	105	CROSS RECESS HEAD TAPPING SCREW		
28	CROSS RECESS COUNTERSUNK HD SCREW	67	NUT	106	WASHER		
29	CAP HANDLE	68	MICRO SWITCH PRESSING CLAW	107	SPINDLE SOCKET		
30	HEX. SOC HD CAP SCREW	69	FLAT WASHER	108	BEARING		
31	SPRING WASHER	70	SPRING WASHER	109	MAIN SPINDLE		
32	HANDLE	71	NUT	110	TAPER CORE		
33	DIAL SCALE	72	CAM ASSEMBLY	111	CHUCK		
34	LOCKING HANDLE KNOB	73	CROSS RECESSED PAN HEAD SCREW	112	CHUCK GUARD		
35	CALIBRATION LABEL	74	DAMPING WASHER	113	THICK BRAKE IRON		
36	CONNECTION LOOP	75	PROTECTOR RING	114	HEXAGON BAR WRENCH		
37	GEAR SHAFT	76	PULLEY COVER	115	HEXAGON BAR WRENCH		
38	INDICATOR	77	FLAT WASHER	116	HEXAGON BAR WRENCH		
39	CLINCH BOLT	78	OUTSIDE HEX BOLT	117	HEXAGON BAR WRENCH		





EXPLODED DIAGRAM OF DRILL PRESS PD-510 (D600)

1	BASE	40	ROLL PIN	79	CORD CLAMP	118	HEX. SOC SET SCREW
2	COLUMN FLANGE	41	CROSS RECESS PAN HD SCREW	80	BIG FLAT WASHER	119	HEX. SOC SET SCREW
3	SPRING WASHER	42	HOOP FOR KEY WRENCH	81	PULLEY COVER KNOB	120	BEARING
4	OUTSIDE HEX. BOLT	43	WARNING LABEL	82	ECCENTRIC SHAFT		
5	CRANK	44	ROLL PIN	83	MIDDLE PULLEY		
6	HEX. SOC SET SCREW	45	HANDLE BELT TENSION	84	BEARING		
7	CIRCLIP FOR BEARING	46	LOCKING HANDLE KNOB	85	CIRCLIP FOR BEARING		
8	WORM	47	CIRCLIP FOR BEARING	86	BELT		
9	TABLE SUPPORT	48	CIRCLIP FOR BEARING	87	PROTECTOR RING		
10	WORM PIN	49	ADJUSTING SHAFT	88	CORD CLAMP		
11	WORKING TABLE	50	SLIP SHAFT	89	PLUG WITH CABLE		
12	SPRING WASHER	51	FLAT WASHER	90	SPRING		
13	OUTSIDE HEX. BOLT	52	FLAT WASHER	91	SPRING COVER		
14	RUBBER BLANKET	53	NUT	92	MILLED NUT		
15	LOCKING HANDLE	54	MOTOR CONNECTION PLATE	93	BIG FLAT WASHER		
16	ANGLE LABEL	55	OUTSIDE HEX. BOLT	94	HEX. SOC HD CAP SCREW		
17	WORM GEAR	56	SPRING WASHER	95	A WORD HEAD SCREW		
18	COLUMN	57	NUT	96	HOUSING		
19	RACK	58	MOTOR	97	SPINDLE PULLEY		
20	CROSS RECESS PAN HD SCREW	59	HEX. SOC SET SCREW	98	FLAT KEY		
21	LAMP-CHIMNEY	60	MOTOR PULLEY	99	KEYWAY SPINDLE		
22	LAMP-BULB	61	FLAT KEY	100	BEARING		
23	LAMP-SOCKET	62	NUT	101	BEARING RING		
24	LAMP-BRACKET	63	BELT	102	CIRCLIP FOR BEARING		
25	COLLAR RACK	64	MICRO SWITCH ASSEMBLY	103	SWITCH BOX		
26	CROSS RECESS PAN HD SCREW	65	FLAT WASHER	104	SWITCH		
27	HANDLE SHEATH	66	SPRING WASHER	105	CROSS RECESS HEAD TAPPING SCREW		
28	CROSS RECESS COUNTERSUNK HD SCREW	67	NUT	106	WASHER		
29	CAP HANDLE	68	MICRO SWITCH PRESSING CLAW	107	SPINDLE SOCKET		
30	HEX. SOC HD CAP SCREW	69	FLAT WASHER	108	BEARING		
31	SPRING WASHER	70	SPRING WASHER	109	MAIN SPINDLE		
32	HANDLE	71	NUT	110	TAPER SPINDLE		
33	DIAL SCALE	72	CAM ASSEMBLY	111	CHUCK		
34	LOCKING HANDLE KNOB	73	CROSS RECESSED PAN HEAD SCREW	112	CHUCK GUARD		
35	CALIBRATION LABEL	74	DAMPING WASHER	113	THICK BRAKE IRON		
36	CONNECTION LOOP	75	PROTECTOR RING	114	HEXAGON BAR WRENCH		
37	GEAR SHAFT	76	PULLEY COVER	115	HEXAGON BAR WRENCH		
38	INDICATOR	77	FLAT WASHER	116	HEXAGON BAR WRENCH		
39	CLINCH BOLT	78	OUTSIDE HEX BOLT	117	HEXAGON BAR WRENCH		